



Rugged & Reliable

Compact horizontal design allows stacking or convenient mounting onto a trailer or other equipment.

Designed for water-cooled torches rated up to 600 amps, and utilizes an efficient fin-and-tube heat exchanger.

Rustproof coolant reservoir, fan shroud, filler spout and lifting handles molded of polyethylene for durability and corrosion resistance.

Positive vane-style displacement pumps provide consistent coolant flow and pressure rating with long pump-life expectancy.

Factory-preset pressure-relief valves (55 PSI) maintain consistent pressure during operation.

Thermally protected ¼ HP motor guards against motor damage due to overheating.

Standard inlet/outlet torch fittings are compatible with TIG and MIG torches having standard 5/8"-18 left-hand fittings.

10ft (3m) power cords with plugs are longer than most power cords in the industry —providing the extra length when required.

Works best with Industrial Supreme Coolant/Antifreeze and are ideal for warm and cold weather conditions, while providing HF (high frequency) or corrosion protection.



SPECIFICATIONS

Dimensions	12.3" W × 23.3" L × 13.3" H (31.2cm × 59.1cm × 33.8cm)	
Reservoir	3 gallon (11.36L) capacity	
Pump Capacity	99 psi max. 1.7 GPM (6.4 lpm)	
Cooling Capacity	14,000 BTU/hr at 1.3qt/min (1.25L/min)	
Heat Exchanger	High efficiency, copper core, rustproof	
Motor Voltage	115 VAC	230 VAC
Amperage	5.9/50Hz, 4.7/60Hz	2.5/50Hz, 3.0/60Hz
Water Connections	5/8"-18 LH fittings	
Net Weight	39 lbs (18 kg)	
Shipping Weight	44 lbs (20 kg)	

MODEL SELECTION CHART

Model	BTU/H	Gallons	Volts	Amps	Hz	Phase
115	14,000	3(11.36L)	115	5.9/4.7	50/60	Single
230	14,000	3(11.36L)	230	2.5/3.0	50/60	Single